MCL32 The Higgins 78' PT Boat

A. 40mm Bofors

- (1.) Start with Round Circle A with lip up
- (2.) Glue gun sides B and C to top of round circle with sides touching the lip. Make sure the front and back ends are even with each other and that the nubs face out
- (3.) The piston (D) which is shaped like an H goes into the holes on the front of the gun stand sides fat end forward, skinny end towards back.
- (4.) 40mm Bofors (E) goes on where the nubs are using the center pin. The lower pin should touch the skinny end of the piston (D.) Bend handle downwards.
- (5.) Next work the crew deck (F) down over the gun. This is done by slipping it first over the front of the gun and then the back. Glue to circle (A). Make sure the 2 holes are in the back. Then glue on the 2 seats (G), one into each hole.
- (6.) Next glue on gun sights (H) to end of the front square of 40mm Bofors gun (E). Then glue the bar (I) to lip of circle. There are 2 spacers on the bar. The bar should curve upward to the handle.

B. Radar Tower and Tie downs

Glue tower to center of 1st square behind the cabin. The "V" shaped piece is glued with the open end touching the tower by the round piece and the pointed end touching the deck.

C. Twin 50 Calibers

The ring has 5 nubs on the bottom – 4 face to the outside of the ship with the 1^{st} nub near the cabin wall. The twin 50 support (B) is glued to the outside hole, and the back bar (D) goes into the other three holes. Glue twin 50 © to support (B).

D. Torpedoes

The torpedo supports (B) and (C) are glued into the holes on the squares along the outside edge of the ship deck. The hook should face out. Bar (E) goes into the holes on (B) and (C) so make sure the holes face each other and the nub is on the outside. The launch handle (D) goes into the hole in the back corner of the torpedo plate.

E. 20mm Guns

- (1.) Gun sight (B) glues to the bar that is just behind the ammo barrel.
 - (2.) Shoulder brace (C) glue pin into hole at back of gun.

